

For clarity the other circuit components mounted on printed circuit board 108 are not illustrated in the drawings. These are standard small size components and the manner in which they may be fitted to the circuit board is entirely conventional.

Capacitor C5 is mounted within casing 101. More specifically it is clamped in position between a flange 131 which stands up from the floor 105 of the casing and a clamping pad 132 engaged by a clamping screw 133, which is mounted in a threaded hole in casing side wall 106 and is set in position by a lock screw 134. Flange 131 has two holes 135 (See FIG. 6) in which the terminal bosses 136 of capacitor C5 are located. The terminal pins 137 projecting from bosses 136 are connected to the terminal board 108 by wires (not shown) and appropriate connector pins which are extended through holes in the circuit board and soldered to the appropriate conductor strips on the other face of that board.

Transistors Q3 and Q4 are mounted on the front wall 103 of casing 101 so that the finned casing serves as an extended heat sink for these two transistors. Transistors are mounted on the casing wall and electrically connected to the printed circuit board in identical fashion and this is illustrated by FIG. 10 which shows the mounting of transistor Q3. As shown in that figure the transistor is clamped in position by clamping screws 138 and nuts 139 which also serve to provide electrical connections to the appropriate conductors of the printed circuit board via conductor wires 141. The third connection from the emitter of the transistor to the common negative conductor of the printed circuit is made by conductor 142. Screws 130 and conductor 142 extend through three holes in the casing front wall 103 and these holes are lined with electrically insulating nylon bushes 143, 144. A formica sheet 145 is sandwiched between casing plate 103 and the transistor which is therefore electrically insulated from the casing. Two washers 146 are placed beneath the ends of conductor wires 141.

Pressure operated microswitch 52 is mounted on a bracket 147 projecting inwardly from front wall 103 of casing 101 adjacent the top wall 104 of the casing and the pressure sensing unit 148 for this switch is installed in an opening 149 through top wall 104. As most clearly seen in FIG. 11, pressure sensing unit 148 is comprised of two generally cylindrical body members 150, 151 between which a flexible diaphragm 152 is clamped to provide a diaphragm chamber 153. The gas pressure of sensing tube 63 is applied to chamber 153 via a small diameter passage 154 in body member 150 and a larger passage 155 in a cap member 156. The cap member and body members are fastened together and clamped to the casing top plate 104 by means of clamping screws 157. Sensing tube 63 is connected to the passage 155 in cap member 156 by a tapered thread connector 158 and the interface between cap member 156 and body member 150 is sealed by an O-ring 159.

The lower end of body member 151 of pressure sensing unit 148 has an internally screw threaded opening which receives a screw 161 which at its lower end is formed as an externally toothed adjusting wheel 162. A switch actuating plunger 163 extends through a central bore in adjusting wheel 162 so that it engages at one end flexible diaphragm 152 and at the other end the actuator member 164 of microswitch 62. The end of plunger 163 which engages the diaphragm has a flange 165 to serve as a pressure pad and a helical compres-

sion spring 167 encircles plunger 163 to act between flange 165 and the adjusting wheel 162 to bias the plunger upwardly against the action of the gas pressure acting on diaphragm 152 in chamber 153. The pressure at which diaphragm 152 will force plunger 163 downwardly against the action of spring 167 to cause actuation of switch 62 may be varied by rotating screw 161 and the setting of this screw may be held by a setting screw 168 mounted in a threaded hole in the upper part of casing front wall 103 and projecting inwardly to fit between successive teeth of adjusting wheel 162. After correct setting of screw 161 is achieved set screw 168 will be locked in position by locking screw 169 which is then sealed by a permanent seal 170 to prevent tampering. Microswitch 62 is also electrically connected to the appropriate conductors of the printed circuit board via wires within the housing and connector pins.

Electrical connections are made between the conductors of printed circuit board 108 and the internal wiring of the circuit via a terminal block 150 (FIG. 12) set in an opening of housing floor 105 by screws 160 and fitted with terminal plates 140.

The physical construction of electrolytic cell 41 and the second stage transformer TR2 is illustrated in FIGS. 13 to 29. The cell comprises an outer casing 171 having a tubular peripheral wall 172 and top and bottom closures 173, 174. Bottom closure 174 is comprised of a domed cover 175 and an electrically insulated disc 176 which are held to the bottom of peripheral wall 172 by circumferentially spaced clamping studs 177. Top closure 173 is comprised of a pair of top plates 178, 179 disposed face to face and held by circumferentially spaced clamping studs 181 screwed into tapped holes in the upper end of peripheral wall 172. The peripheral wall of the casing is provided with cooling fins 180.

The anode 42 of the cell is of generally tubular formation. It is disposed vertically within the outer casing and is clamped between upper and lower insulators 182, 183. Upper insulator 182 has a central boss portion 184 and an annular peripheral flange 185 portion the outer rim of which is clamped between upper closure plate 179 and the upper end of peripheral wall 172. Lower insulator 183 has a central boss portion 186, an annular flange portion 187 surrounding the boss portion and an outer tubular portion 188 standing up from the outer margin of flange portion 187. Insulators 182, 183 are moulded from an electrically insulating material which is also alkali resistant. Polytetrafluoroethylene is one suitable material.

When held together by the upper and lower closures, insulators 182, 183 form an enclosure within which anode 42 and the second stage transformer TR2 are disposed. Anode 42 is of generally tubular formation and it is simply clamped between insulators 182, 183 with its cylindrical inner periphery located on the boss portions 184, 186 of those insulators. It forms a transformer chamber which is closed by the boss portions of the two insulators and which is filled with a suitable transformer oil. O-ring seals 190 are fitted between the central bosses of the insulator plates and the anode to prevent loss of oil from the transformer chamber.

The transformer core 91 is formed as a laminated mild steel bar of square section. It extends vertically between the insulator boss portions 184, 186 and its ends are located within recesses in those boss portions. The primary transformer winding 88 is wound on a first tubular former 401 fitted directly onto core 91 whereas the secondary winding 89 is wound on a second tubular